

		Cutting Head and Pass					
Measurement ID	CH1P1	CH2P1	CH3P1	CH1P2	CH2P2	CH3P2	
Zone 1	a						
	b						
	c						
	d						
	e						
	f						
Zone 2	a						
	b						
	c						
	d						
	e						
	f						
Zone 3	a						
	b						
	c						
	d						
	e						
	f						
Zone 4	a						
	b						
	c						
	d						
	e						
	f						
Zone 5	a						
	b						
	c						
	d						
	e						
	f						
AVERAGE							

Target		1/4	inch
Tolerance	plus	1/16	inch
	minus	1/16	inch

CHXPX = Cutting Head "X", Pass "X"

Zone 1 Centerline to 1.5 meters/5 feet left and right of centerline.

Zone 2 1.5 meters/5 feet to 7.5 meters/25 feet left of centerline.

Zone 3 1.5 meters/5 feet to 7.5 meters/25 feet right of centerline.

Zone 4 7.5 meters/25 feet to edge of grooving, left of centerline.

Zone 5 7.5 meters/25 feet to edge of grooving, right of centerline.

Use the appropriate amount of columns to match equipment characteristics.

If performing a test section, two passes are required.

Each daily inspection involves one pass.

Record six random groove measurements for depth, per cutting head, per zone.

Take the average of all measurements across all zones, separated by cutting head.

A successful test section/inspection is that in which the average of the depth measurements, per cutting head, is within the tolerance above, aside from all other requirements of paragraph TEST SECTION or INSPECTION TEST REPORTS

If there is an unsuccessful test section/inspection, revise grooving procedures and retest the latest pass of grooving.