

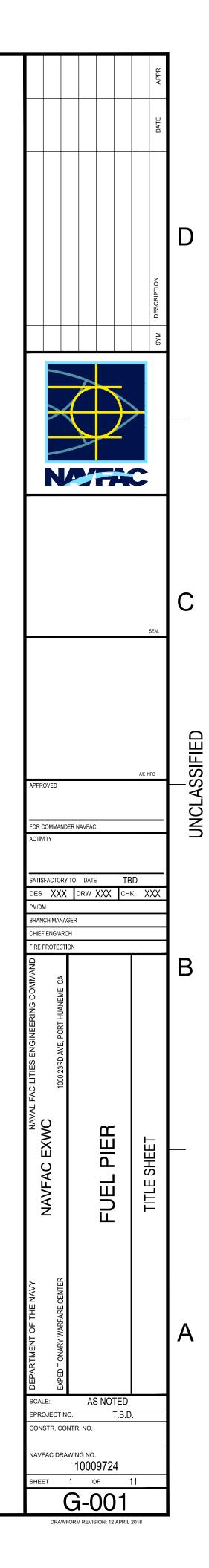
THE CHEET

# FUEL PIER NOVEMBER 2020

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#### DRAWING INDEX

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## **ABBREVIATIONS**

AAV ACI ANSI API	AUTOMATIC AIR VENT AMERICAN CONCRETE INSTITUTE AMERICAN NATIONAL STANDARDS INSTITUTE AMERICAN PETROLEUM INSTITUTE	T T U U
AWG BE	AMERICAN WIRE GAUGE BOTH ENDS	U W
BS	BASKET STRAINER	X
CB	CATCH BASIN	С
CL CLR	CLASS CLEARANCE	P Ø
CFR	CODE OF FEDERAL REGULATIONS	м М
COE	CORPS OF ENGINEERS	V
CONC CONT	CONCRETE CONTINUOUS	
CP	CATHODIC PROTECTION	
CS		
CV DBB	CHECK VALVE DOUBLE BLOCK AND BLEED PLUG VALVE	
DFM	DIESEL FUEL MARINE	
DIA		U
DIP DIV	DUCTILE IRON PIPE DIVISION	
ECC	ECCENTRIC	
ETC	ET CETERA	
FCC FOB	FEDERAL COMMUNICATIONS COMMISSION FLAT ON BOTTOM	
F/S	FILTER/SEPARATOR	U
FSC	FUEL SAMPLE CONNECTOR	
FT GA	FOOT OR FEET GAUGE	
GAL	GALLON	
GALV	GALVANIZED	
GND GPM	GROUND GALLONS PER MINUTE	
HI	HYDRAULIC INSTITUTE	
HPV	HIGH-POINT VENT	
HSS	HOLLOW STRUCTURAL SECTION IN ACCORDANCE WITH	
IAW IBC	IN ACCORDANCE WITH INTERNATIONAL BUILDING CODE	
ID	INNER DIAMETER	
LB		
LPD MAX	LOW-POINT DRAIN MAXIMUM	
MAV	MANUAL AIR VENT	
MIN MOV	MINIMUM MOTOR OPERATED VALVE	
NC	NORMALLY CLOSED	
NO	NORMALLY OPEN	
NFPA NPT	NATIONAL FIRE PROTECTION AGENCY NATIONAL PIPE THREAD	
NTS	NOT TO SCALE	
OC	ON CENTER	
OD OSHA	OUTSIDE DIAMETER OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATIO	NI
OSHA OS&Y	OUTSIDE STEAM AND YOLK	N
PI	PRESSURE INDICATOR	
PIV PLC		
PSI	PROGRAMMABLE LOGIC CONTROLLER POUNDS PER SQUARE INCH	
PVC	POLYVINYL CHLORIDE	
QTY	QUANTITY	
REQ'D SCH	REQUIRED SCHEDULE	
SRV	SAFETY RELIEF VALVE	
SME	SUBJECT MATTER EXPERT	
SS STD WT	STAINLESS STEEL STANDARD WEIGHT	
SV	SOLENOID VALVE	
TRV	THERMAL RELIEF VAVLE	

### **ABBREVIATIONS**

RV	THERMAL RELIEF VALVE
ΥP	TYPICAL
IFC	UNIFIED FACILITIES CRITEF
IFGS	UNIFIED FACILITIES GUIDE
ION	UNLESS OTHERWISE NOTE
VNF	WELD NECK FLANGE
XS	DOUBLE EXTRA STRONG
;	CENTERLINE
)	PLATE
D	AT
VWF	WELDED WIRE FABRIC
V/	WITH

#### REFERENCES

UNIFIED FACILITIES CRITERIA (UFC) UFC 3-460-01, DESIGN: PETROLEUM FUEL F UFC 3-460-03, PETROLEUM FUEL SYSTEMS UFC 4-150-02, DOCKSIDE UTILITIES FOR SH UFC 4-152-01, DESIGN: PIERS AND WHARFS UFC 4-159-03, MOORINGS
UNIFIED FACILITIES GUIDE SPECIFICATIONS
03 31 30 MARINE CONCRETE
09 97 13.27 EXTERIOR COATING OF STEEL
33 08 55 FUEL DISTRIBUTION SYSTEM STAF
33 09 52 FUEL PUMP CONTROL AND ANNUM
33 52 23.15 POL SERVICE PIPING WELDING
33 52 40 FUEL SYSTEMS PIPING (NON-HYDF
33 52 43.11 AVIATION FUEL MECHANICAL E
33 52 43.12 AVIATION FUEL PANTOGRAPHS
33 52 43.13 AVIATION FUEL PIPING
33 52 43.14 AVIATION FUEL CONTROL VALV
33 52 43.23 AVIATION FUEL PUMPS
33 52 43.28 FILTER SEPARATOR, AVIATION

33 52 80 LIQUID FUELS PIPELINE COATING 33 57 55 FUEL SYSTEMS COMPONENTS (N

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	L	
	$\bowtie$	BALL VAI
ERIA E SPECIFICATIONS		CHECK V
ED	K×I [●	DOUBLE PROVIDE BYPASS
	С Срн	CAM TYP PLUG/CA
	M	MOTORIZ
	F	SLIP ON
	⊢ or þ	WELD NE
	► OR	WELD NE
_ FACILITIES	- → OR 🗆	REDUCE
IS: MAINTENANCE SHIP SERVICE		UNION
FS	—]	PIPE CAF
S (UFGS)	Ø	PUMP
	٩	PIPE SEC
ART-UP (NON-HYDRANT) UNCIATION SYSTEM (NON-HYDRANT)	우 OR 책	RELIEF V
IG (DRANT)	J	JUNCTIO
EQUIPMENT IS		NEW CAT
LVES	$\bullet$	ELEVATIO
N FUELING SYSTEM		CONCRE
G SYSTEMS NON-HYDRANT)		SAND
		GASKET
		EXISTING
		WIRE ME

#### LEGEND

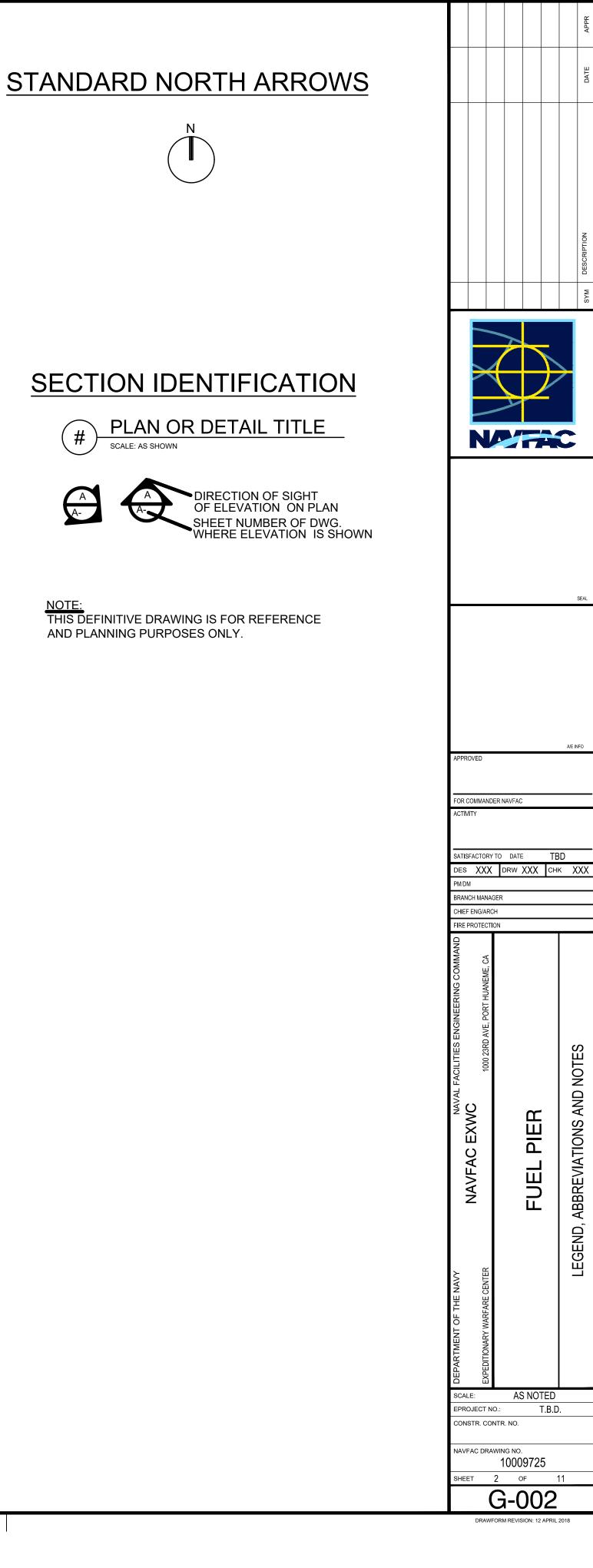
$\bowtie$	BALL VALVE
$\square$	CHECK VALVE
	DOUBLE BLOCK & BLEED VALVE (DBB) (IF PROVIDED, ARROW INDICATES INTEGRAL BYPASS RELIEF AND DIRECTION)
Ē	CAM TYPE CONNECTION WITH DUST PLUG/CAP
M	MOTORIZED VALVE
ŀ	SLIP ON FLANGE (SO)
⊢ or þ	WELD NECK FLANGE (WNF)
- OR	WELD NECK FLANGE WITH BLIND FLANGE
- OR □	REDUCER
-  <b>⊢</b>	UNION
—]	PIPE CAP
$\bigcirc$	PUMP
٩	PIPE SECTION
우 or 첫	RELIEF VALVE
J	JUNCTION BOX
	NEW CATHODIC CABLE OR CONDUIT
•	ELEVATION
	CONCRETE
	SAND
	GASKET OR NON-SHRINK GROUT
	EXISTING GRADE OR COMPACTED EARTH
	WIRE MESH
<u></u>	STEEL PLATE

### SUBJECT MATTER EXPERT

SUBJECT MATTER EXPERT (SME) IS DEFINED AS SERVICE HEADQUARTERS SME: AIR FORCE - THE AIR FORCE FUELS FACILITIES SUBJECT MATTER EXPERT (AFCEC/COS).

ARMY - HEADQUARTERS, U.S. ARMY CORPS OF ENGINEERS, POL-MCX FACILITIES PROPONENT (CECW-EC) THROUGH THE ARMY PETROLEUM CENTER (APC). NAVY/ MARINE CORPS - NAVFAC POL FACILITY SUBJECT MATTER EXPERT (NAVFAC EXWC, CI11).

FOR FUELS QUALITY AND OPERATIONS QUESTIONS, CONTACT THE SERVICE CONTROL POINT FOR GUIDANCE. FOR DESIGN AND CRITERIA QUESTIONS, CONTACT THE SERVICE SME.



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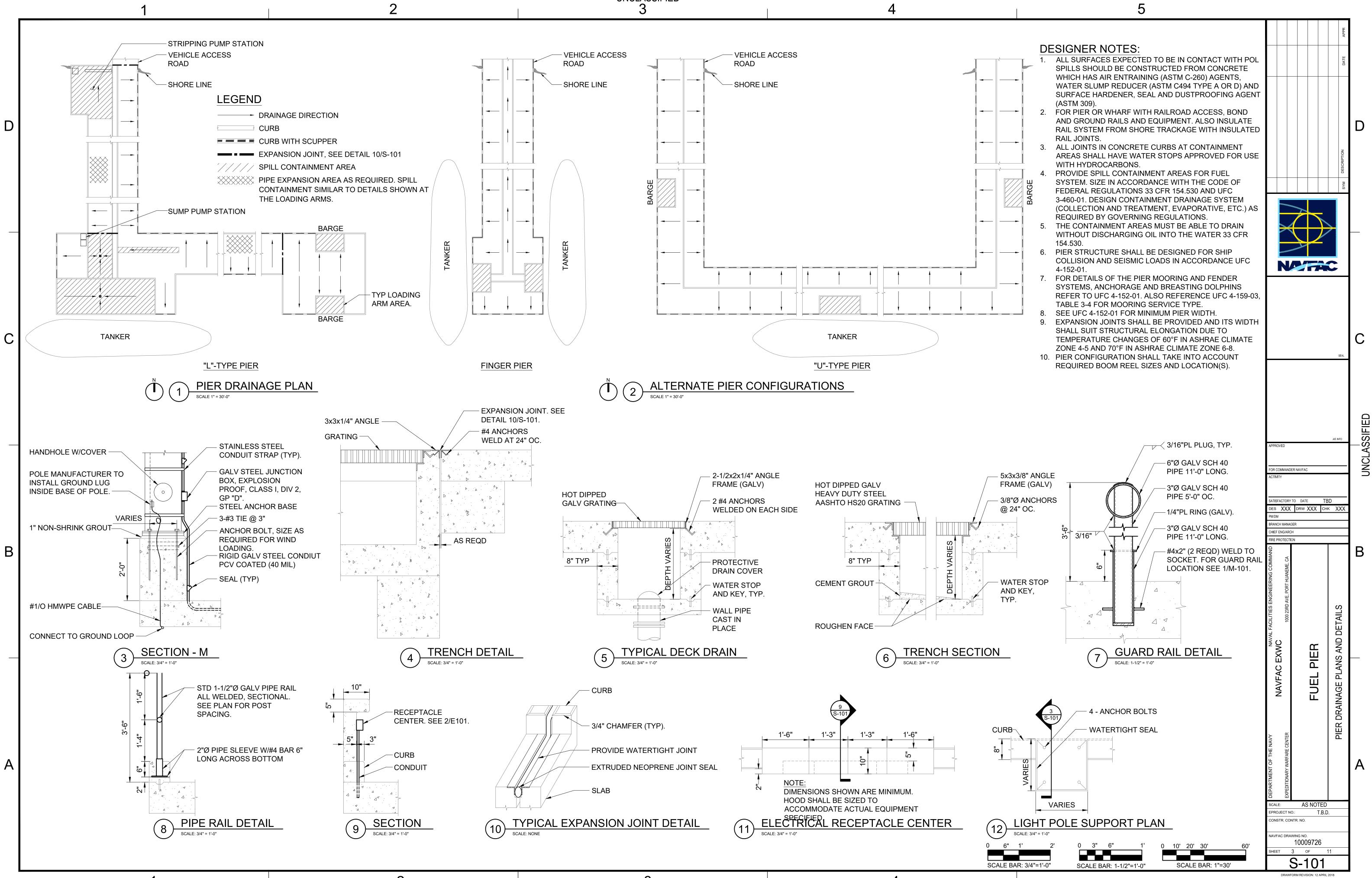
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ABBREVIATIONS AND NOTES

LEGEND,

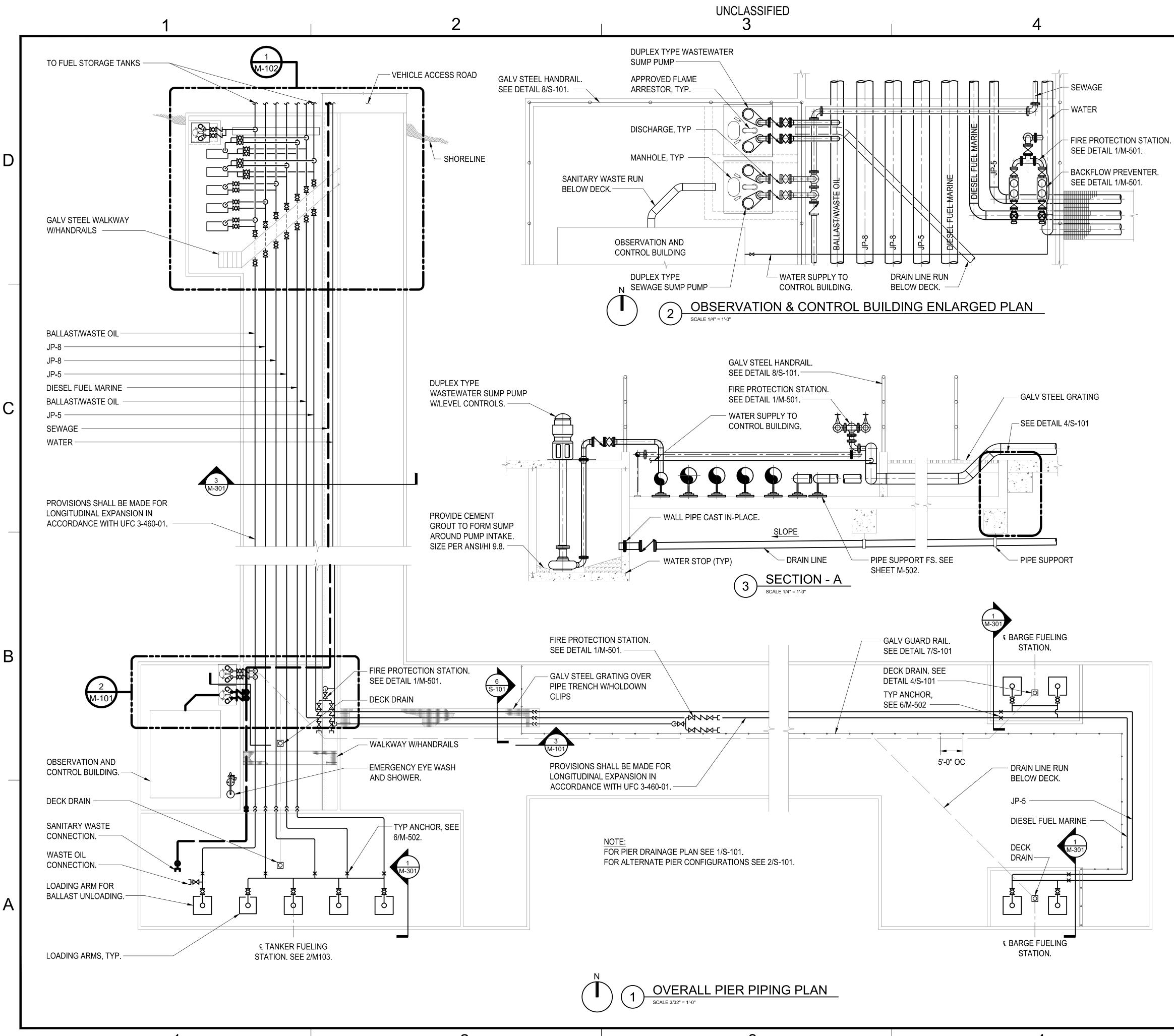
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# **DESIGNER NOTES:**

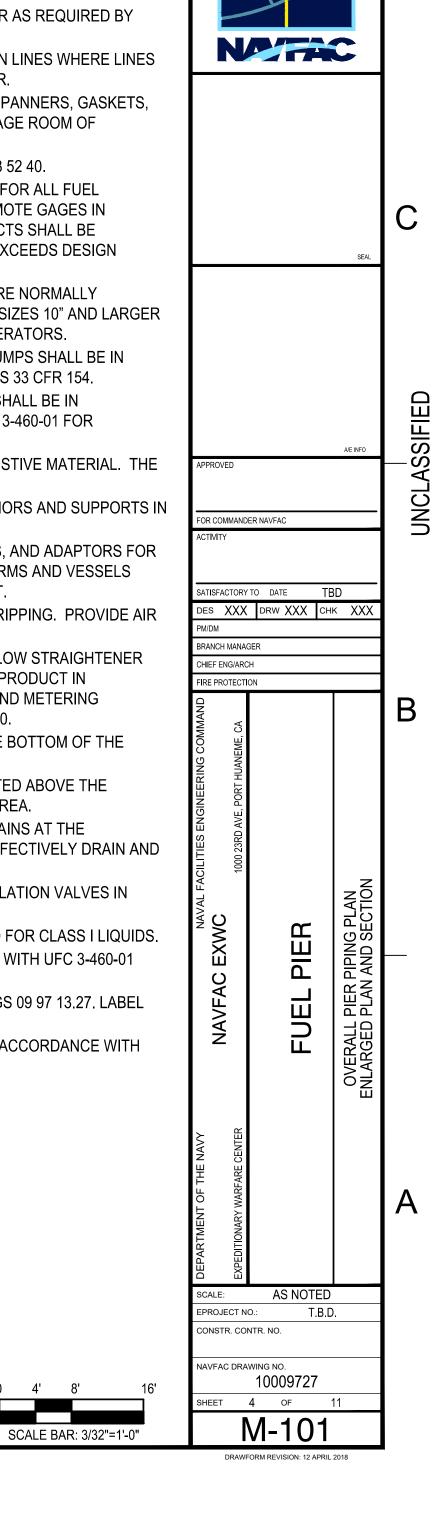
- 1. DUPLEX WASTEWATER SUMP PUMPS MUST BE CAPABLE OF PUMPING WATER, JP-8, JET FUELS AND DIESEL FUEL MARINE.
- SIZE, NUMBER OF PIPELINES AND TYPE OF PRODUCTS TO BE HANDLED SHALL BE PROVIDED AS PER SERVICE HEADQUARTERS, PROJECT PROGRAMMING AND/OR SCOPE DOCUMENTS.
- LOADING ARMS ARE TO BE DESIGNED TO SUIT THE DESIGN CRITERIA OF 3. THE TYPE OF VESSEL. SPACING SHALL BE TO SUIT MANUFACTURER'S INSTALLATION REQUIREMENTS.
- LOADING ARMS SHALL MEET THE DESIGN, FABRICATION, MATERIAL, 4. INSPECTION AND TESTING REQUIREMENTS OF ASME B31.3, B31.4 AND 33CFR156.170 AS APPROPRIATE.
- EXPANSION LOOPS, BENDS AND OFFSETS SHALL BE USED TO ABSORB 5. LONGITUDINAL EXPANSION WHEREVER POSSIBLE. IF SPACE LIMITATIONS PREVENT THEIR USE, AN EXPANSION JOINT IN ACCORDANCE WITH UFGS 33 52 40.
- IN COLD CLIMATES, THE DESIGN SHALL INCLUDE ALL NECESSARY FEATURES TO AVOID FREEZE UPS AND RUPTURE OF LINES AND EQUIPMENT.
- FACILITIES MAY BE PROVIDED ALONG APPROACH LEG OF PIER FOR FUELING SMALL BOATS AND BARGES WATER DEPTH AND PIER CONFIGURATION PERMITTING.
- NAVIGATION LIGHTS SHALL BE PROVIDED ON PIER AS REQUIRED BY COAST GUARD REGULATIONS.
- 9. CHECK VALVES SHALL BE PROVIDED IN ALL DRAIN LINES WHERE LINES ENTER WASTEWATER SUMPS TO CONTAIN VAPOR.
- 10. STORAGE FOR MANIFOLD FITTINGS/ADAPTERS, SPANNERS, GASKETS, BOLTS/NUTS, ETC. SHALL BE PROVIDED IN STORAGE ROOM OF OBSERVATION AND CONTROL BUILDING.
- 11. FLANGE BOLTS AND NUTS SHALL BE IAW UFGS 33 52 40.
- 12. PRESSURE TRANSMITTERS SHALL BE PROVIDED FOR ALL FUEL PIPELINES TO TRANSMIT LINE PRESSURE TO REMOTE GAGES IN CONTROL ROOM. HIGH AND LOW ALARM CONTACTS SHALL BE PROVIDED TO INDICATE WHEN LINE PRESSURE EXCEEDS DESIGN CONDITIONS.
- 13. BARGE LOADING ARMS SIZES 8" AND SMALLER ARE NORMALLY MANUALLY OPERATED. TANKER LOADING ARMS SIZES 10" AND LARGER ARE NORMALLY PROVIDED WITH HYDRAULIC OPERATORS.
- 14. VOLUME OF CONTAINMENT OF WASTE WATER SUMPS SHALL BE IN ACCORDANCE WITH COAST GUARD REGULATIONS 33 CFR 154.
- 15. FENDERS, DOLPHINS, CLEATS, BOLLARDS, ETC. SHALL BE IN ACCORDANCE WITH UFC 4-152-01. CONSULT UFC 3-460-01 FOR ADDITIONAL BOLLARD REQUIREMENTS.
- 16. THE PIER SHALL BE CONSTRUCTED OF FIRE RESISTIVE MATERIAL. THE PIER SHALL COMPLY WITH NFPA 307.
- 17. PROVIDE SPACING OF ALIGNMENT GUIDES, ANCHORS AND SUPPORTS IN ACCORDANCE WITH UFC 3-460-01.
- 18. DESIGNER SHALL SPECIFY THAT SPOOLS, HOSES, AND ADAPTORS FOR MAKING CONNECTION BETWEEN THE LOADING ARMS AND VESSELS SHALL BE SUPPLIED AS COLLATERAL EQUIPMENT.
- 19. SLOPE ALL PIPELINES TOWARDS SHORE FOR STRIPPING. PROVIDE AIR VENTS AS NECESSARY.
- 20. PROVIDE LOADING AND OFFLOADING METERS, FLOW STRAIGHTENER AND METER PROVING CONNECTIONS FOR EACH PRODUCT IN ACCORDANCE WITH UFC 3-460-01. FUEL PIPING AND METERING COMPONENTS SHALL CONFORM TO UFGS 33 52 40.
- 21. MAINTAIN 8" MINIMUM CLEARANCE BETWEEN THE BOTTOM OF THE PIPING AND THE PIER DECK.
- 22. WATER AND SEWAGE PIPING SHALL BE SUPPORTED ABOVE THE MAXIMUM LIQUID LEVEL OF THE CONTAINMENT AREA.
- 23. PROVIDE HIGH POINT VENTS AND LOW POINT DRAINS AT THE APPROPRIATE LOCATIONS IN THE SYSTEM TO EFFECTIVELY DRAIN AND FILL THE FUEL LINES.
- 24. PROVIDE PRESSURE RELIEF PIPING AROUND ISOLATION VALVES IN ACCORDANCE WITH 2/M501.
- 25. PROVIDE VAPOR RECOVERY LINES AS REQUIRED FOR CLASS I LIQUIDS.
- 26. PROVIDE EYEWASH STATION(S) IN ACCORDANCE WITH UFC 3-460-01 TABLE 2-5
- 27. COAT PIPE EXTERIOR IN ACCORDANCE WITH UFGS 09 97 13.27. LABEL PIPES IN ACCORDANCE WITH MIL-STD 161H.
- 28. INTERNALLY COAT BALLAST/WASTE OIL LINES IN ACCORDANCE WITH UFC 3-460-01.

8'

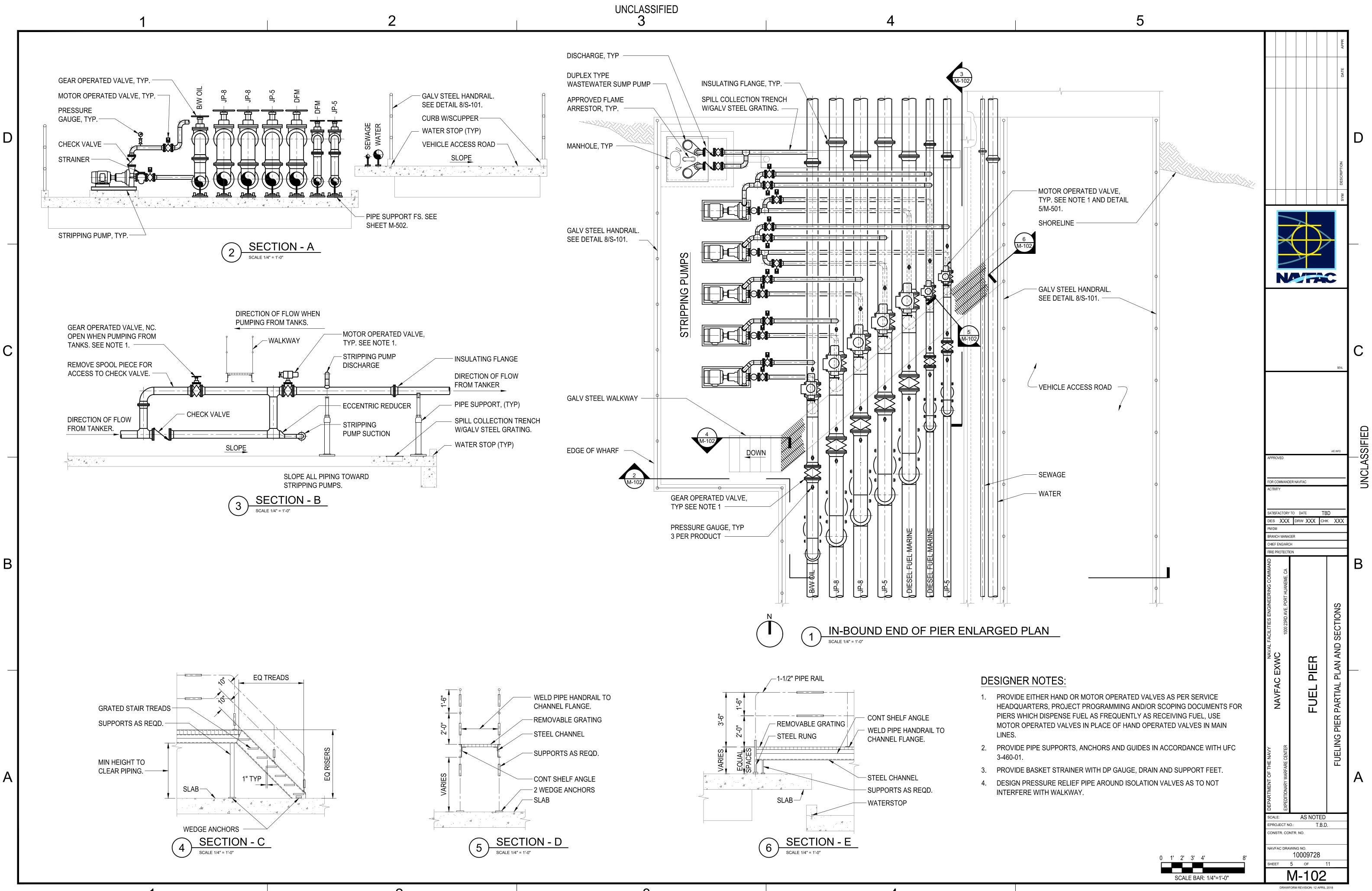
0 4' 8'

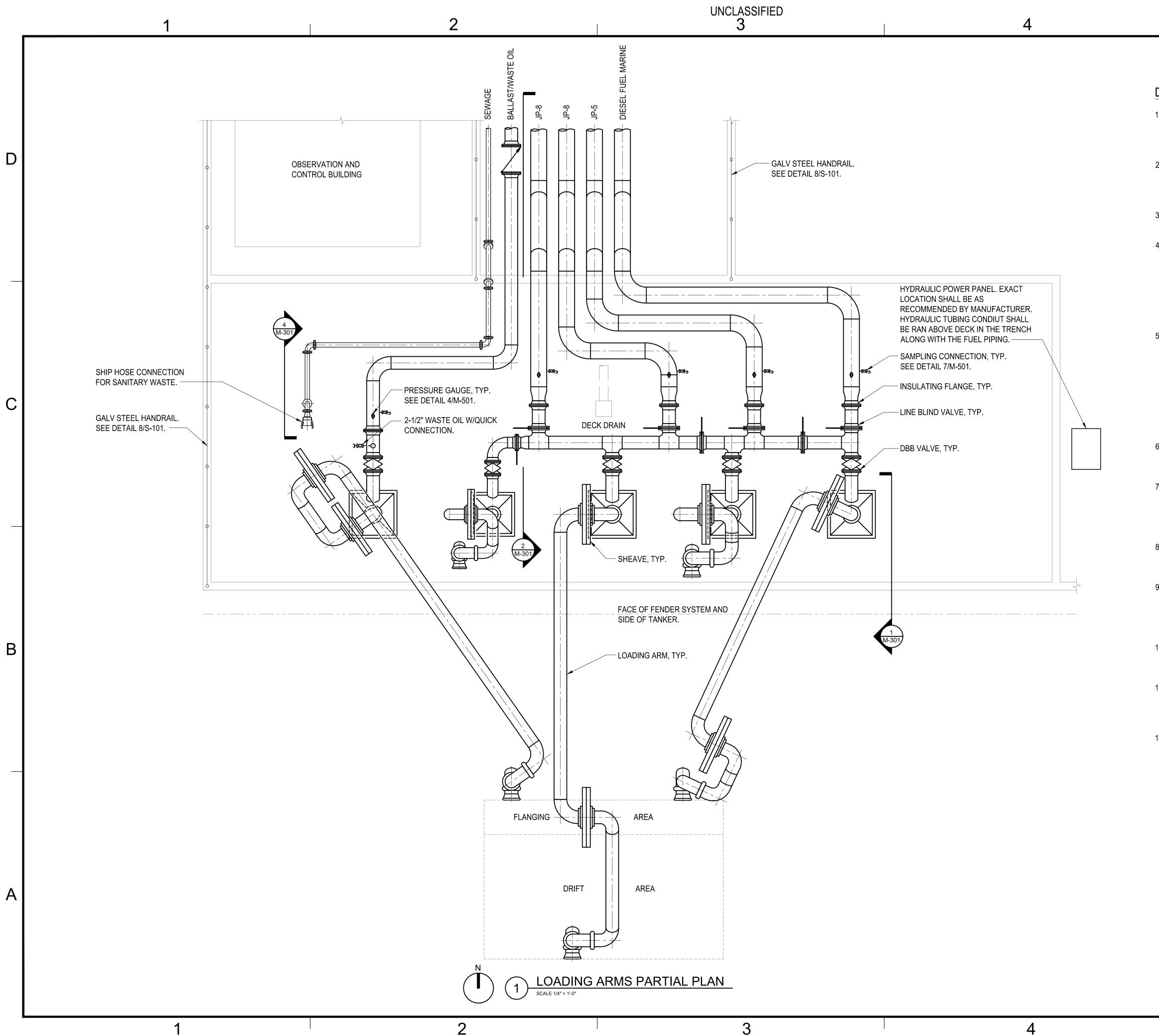
0 1' 2' 3' 4'

SCALE BAR: 1/4"=1'-0"



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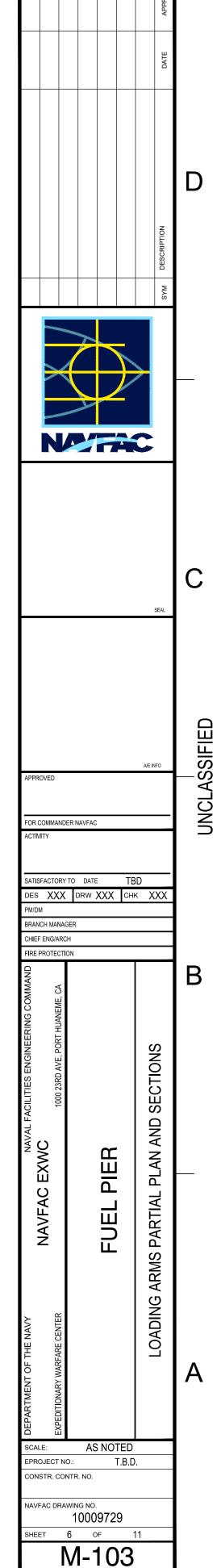


#### **DESIGNER NOTES:**

1. MANUAL QUICK COUPLING ASSEMBLY AND LOADING ARMS ILLUSTRATED ARE REPRESENTATIVE OF ONE MANUFACTURER AND ARE NOT INTENDED TO BE RESTRICTIVE. PRODUCTS OF OTHER MANUFACTURERS MUST ALSO BE CONSIDERED.

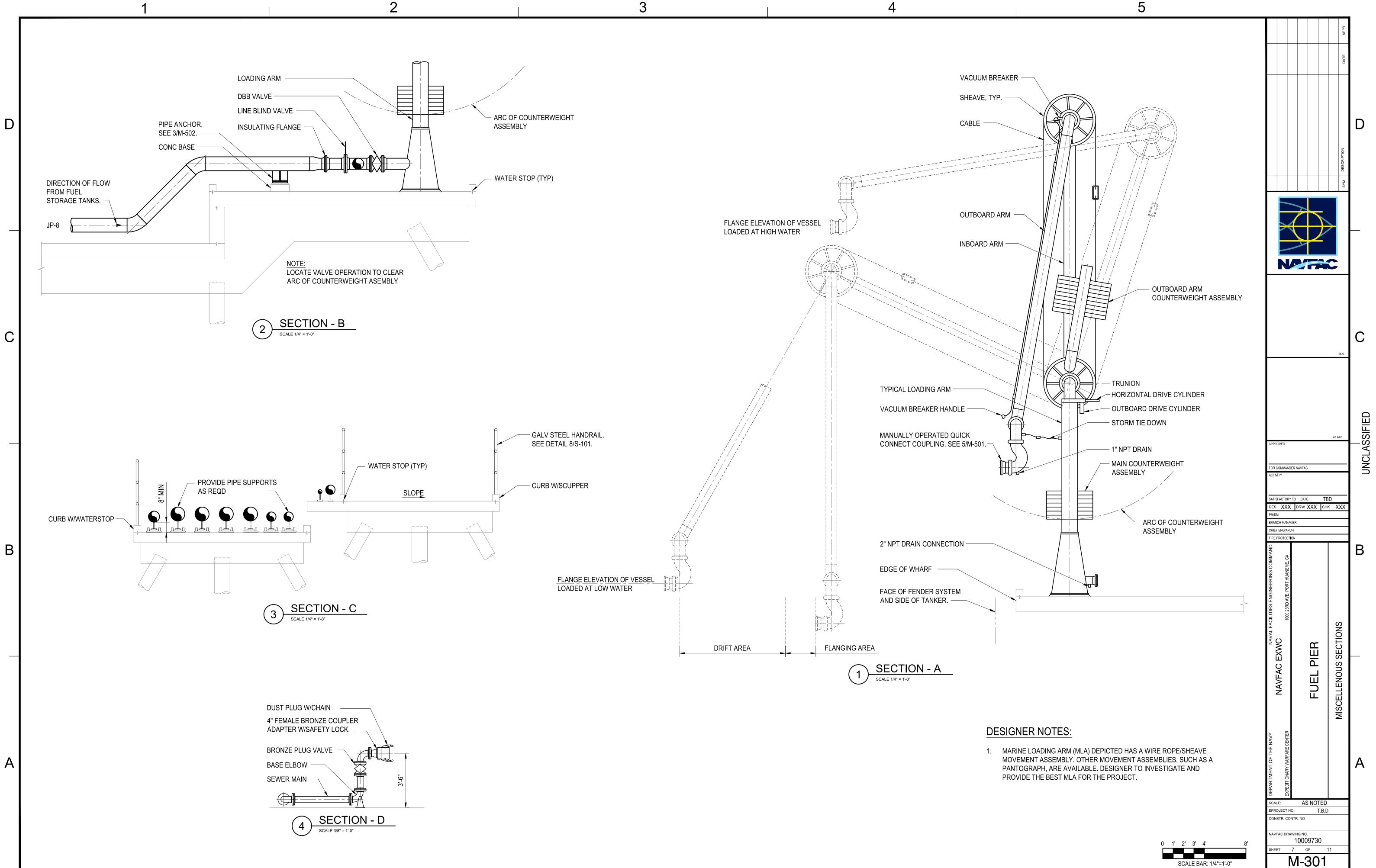
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- 2. LOADING ARM FLANGE CONNECTION SHALL BE COMPLETELY ISOLATED FROM PIER AND PIER PIPING. THIS MAY REQUIRE INSULATING JOINTS IN HYDRAULIC TUBING WHERE USED OR IF REQUIRED, AN INSULATING FLANGE AT THE END OF LOADING ARM.
- 3. IN SWIFT CURRENT, PROVIDE AN EMERGENCY BREAK AWAY COUPLING AT THE LOADING ARM FLANGE.
- 4. ENSURE THE MARINE LOADING ARM (MLA) DOES NOT INTERFERE WITH ITEMS THAT JUT OUT FROM THE VESSELS. CONSIDER THE HEIGHT OF THE PIER AND THE HEIGHT OF THE VESSELS AND BARGES WHEN DESIGNING THE ANGLES AND REACH OF THE MLA. IF THE SAME MLA IS TO BE USED FOR BOTH BARGES AND VESSELS, THE DESIGN OF THE MLA'S REACH DUE TO THE HEIGHT DIFFERENCES BETWEEN THE VESSEL AND BARGE IS CRITICAL. DO NOT ASSUME THAT ADDITIONAL BUMPERS WILL BE USED TO MOVE THE VESSELS AWAY FROM THE PIER.
- 5. PER UFC 3-460-01, THE MLA IS TO BE LOCATED SO THAT THE CONNECTED VESSEL CAN MOVE 15 FEET (4.6M) FORWARD, 15 FEET (4.6M) AFT. THE LOCATION FOR MEASURING THESE DISTANCES MUST CONSIDER THE ACTUAL CONNECTION POINT OF THE MLA TO THE VESSEL. FOR EXAMPLE, THE KAISER CLASS VESSEL FUELS FAIRLY CLOSE TO THE EDGE OF THE VESSEL AND CLOSE TO THE PIER, SO THE 15-FOOT MOVEMENT MUST BE BASED ON THE CLOSEST THE MLA CAN BE FROM THE CONNECTION POINT THE SPACING ON THE NEW LEWIS CLASS VESSEL IS ABOUT THE SAME AS THE EXISTING KAISER CLASS VESSEL, BUT WITHOUT THE HOSE RACK INTERFERING WITH ANY POSSIBLE CLEARANCE ISSUES.
- 6. ENSURE THAT THE TYPE OF OIL THAT IS USED IN THE MLA IS READILY AVAILABLE IN THE UNITED STATES, OR THE LOCATION WHERE THE MLA IS BEING INSTALLED.
- 7. ENSURE THERE IS A VENT PULL LINE AVAILABLE FROM BOTH THE SHORE-SIDE AND THE SHIP-SIDE. IF THE MLA IS TO BE EMPTIED AFTER FUELING, THEN THE VENT PULL MUST BE OPERATED FROM SHORE-SIDE SO THAT THE MLA CAN BE DRAINED OF PRODUCT AFTER IT IS DISCONNECTED FROM THE VESSEL.
- 8. ENSURE THE BROW LOCATION DOES NOT INTERFERE WITH EQUIPMENT AND THAT THERE IS SUFFICIENT SPACE FOR THE VESSEL'S LADDER OR A SHORE-BASED BROW TO BE PLACED.
- 9. WIRELESS CONTROL, IF PROVIDED, SHOULD BE CLOSER TO WI-FI FREQUENCIES IN THE 2.4-5 GHZ RANGE TO AVOID INTERFERING WITH BASE SAFETY RADIOS. ENSURE THAT THIS RANGE IS COMPLIANT WITH THE ACTIVITY REQUIREMENTS AND FCC FOR WIRELESS SETUPS AND WITH UFC 4-010-06 FOR CYBERSECURTIY REQUIREMENTS.
- 10. PROVIDE INDEPENDENT STRIPPING PUMPS FOR EACH PRODUCT TYPE AT EACH MULTI-PRODUCT MLA. PROVIDE THERMAL RELIEF PIPING ON THE STRIPPING PUMPS AND ASSOCIATED PIPING.
- 11. SINCE MOST MLA'S ARE LOCATED IN SALT-AIR ENVIRONMENTS, THEY WILL INTERNALLY CORRODE IF THEY SIT EMPTY WHEN THEY ARE NOT IN USE. PROVIDE MLA'S WITH INTERIOR COATED PIPING PER UFGS 33 52 80 OR CONSTRUCT MLA'S OUT OF STAINLESS STEEL.
- 12. PROVIDE COLOR CODING FOR SHORE-TO-SHIP UTILITY CONNECTIONS IN ACCORDANCE WITH UFC-4-150-02.



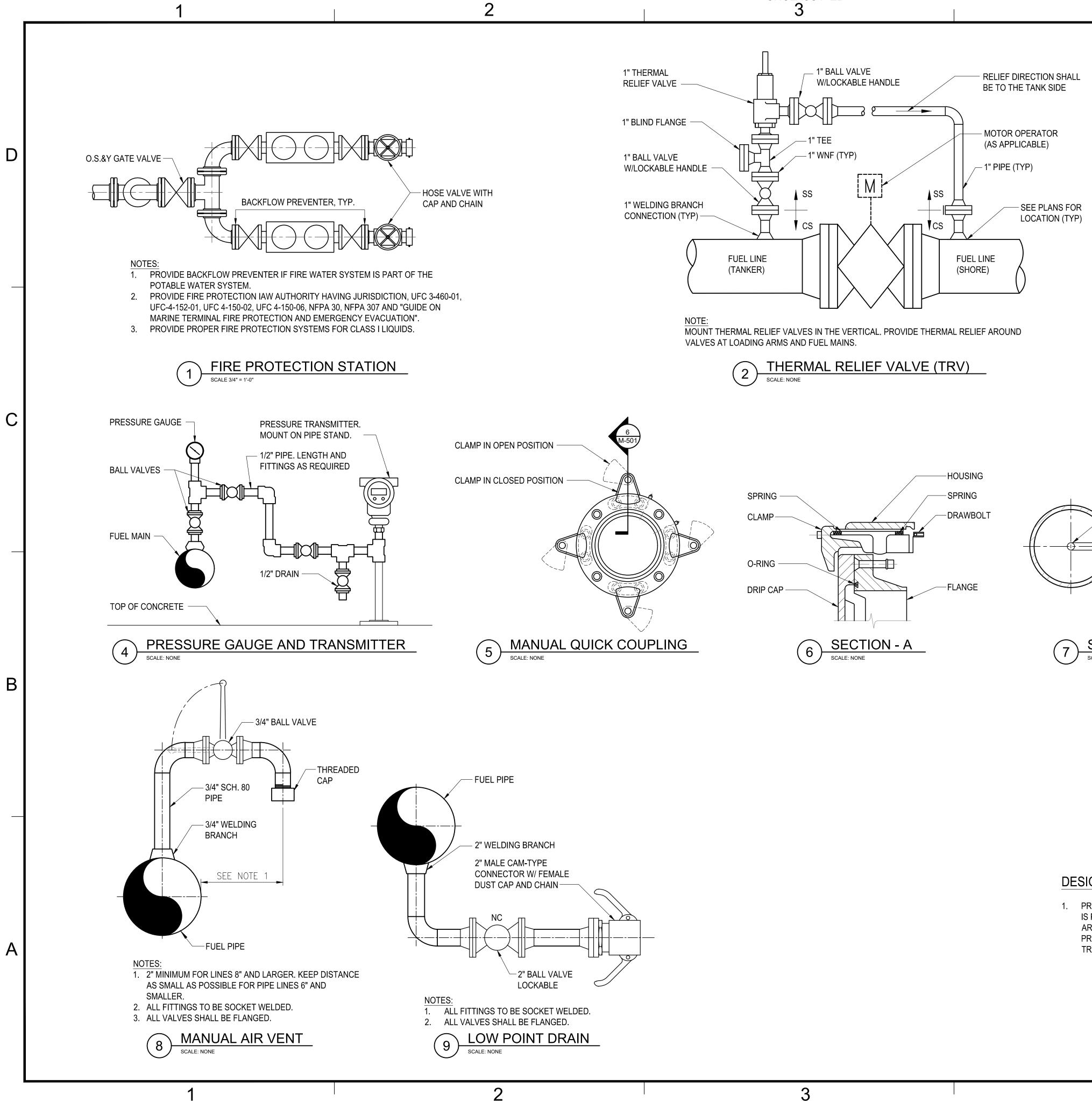


DRAWFORM REVISION: 12 APRIL 2018



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**DESIGNER NOTES:** 

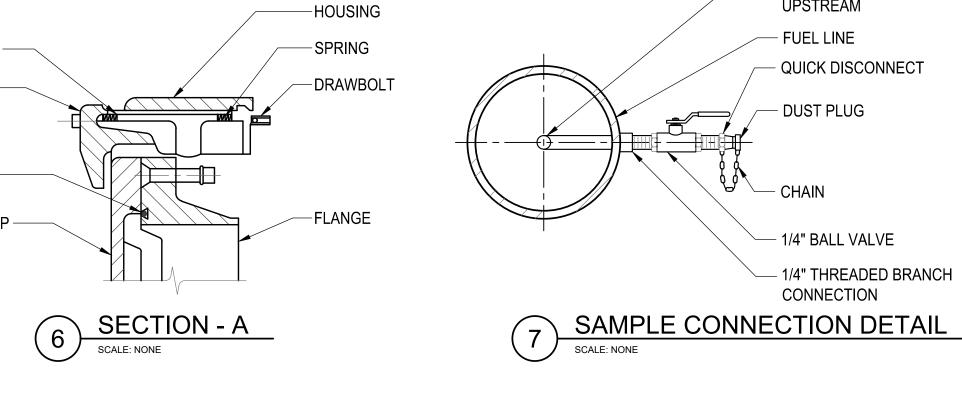
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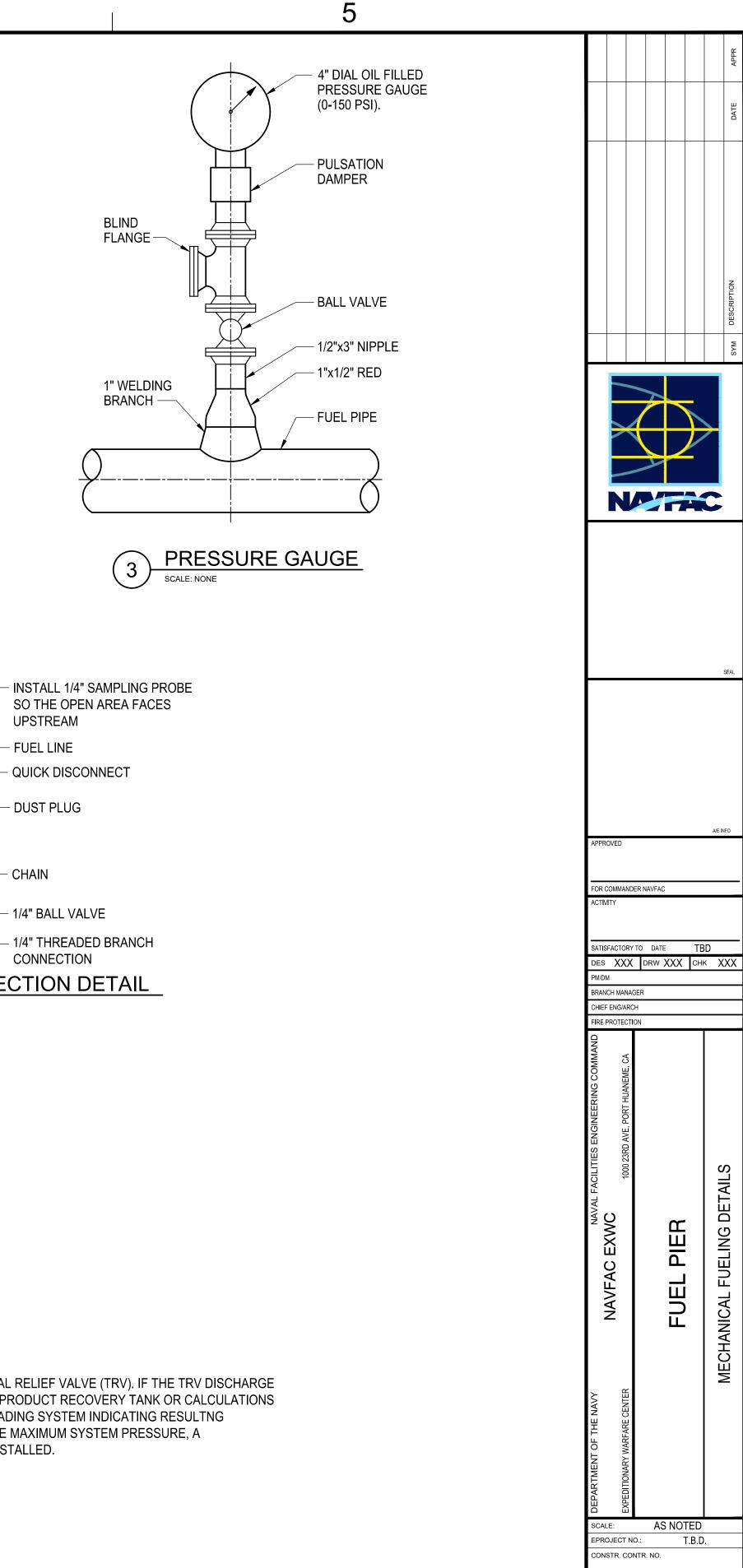
1. PROVIDE BALANCED THERMAL RELIEF VALVE (TRV). IF THE TRV DISCHARGE IS PLUMBED DIRECTLY TO A PRODUCT RECOVERY TANK OR CALCULATIONS ARE PROVIDED FOR A CASCADING SYSTEM INDICATING RESULTING PRESSURE IS LESS THAN THE MAXIMUM SYSTEM PRESSURE, A TRADITIONAL TRV CAN BE INSTALLED.

UPSTREAM

– FUEL LINE

- CHAIN





SCALE BAR: 3/4"=1'-0"

0 6" 1'

M-501 DRAWFORM REVISION: 12 APRIL 2018

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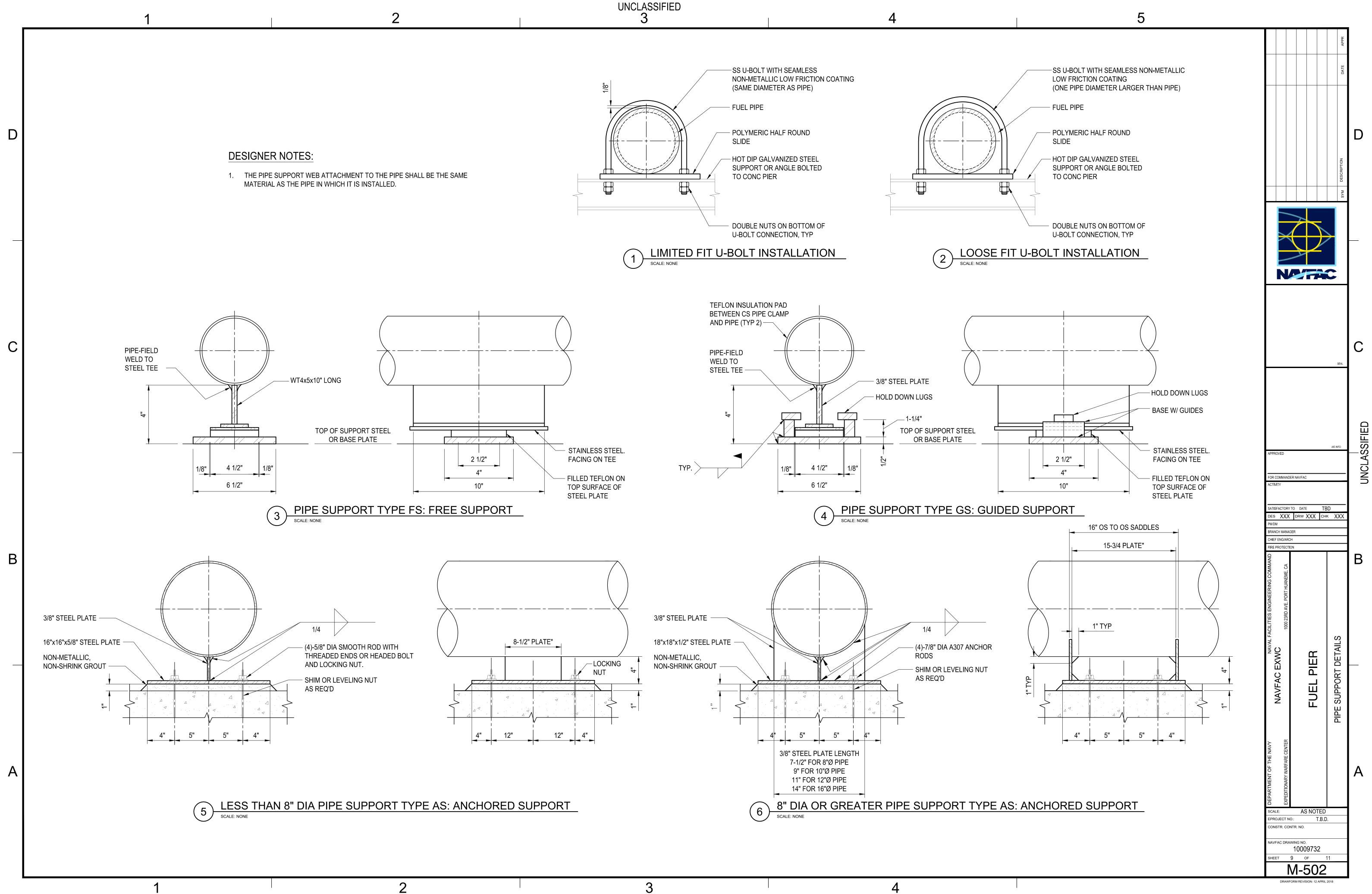
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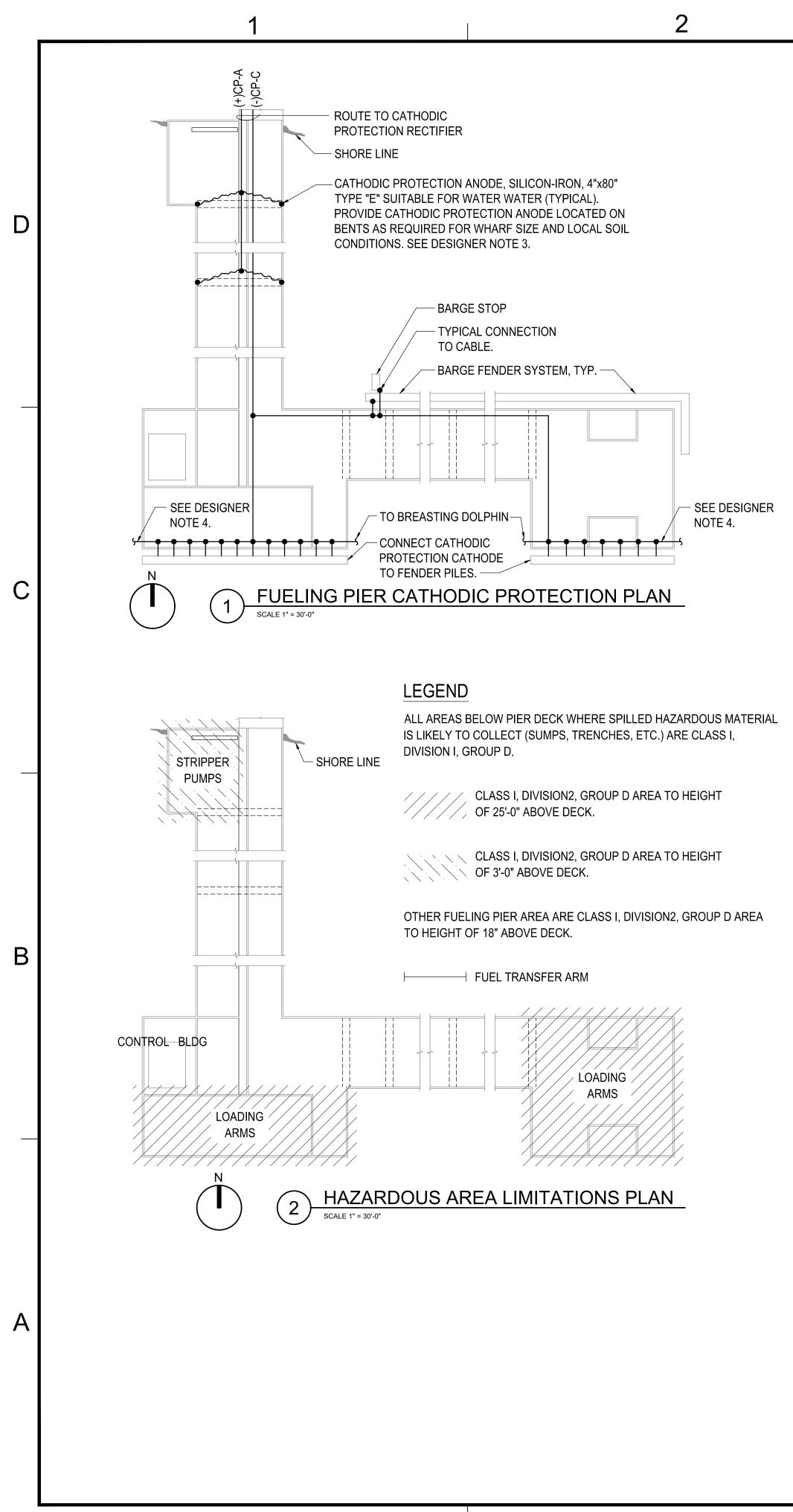
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MECHANICAL FUELING DETAII

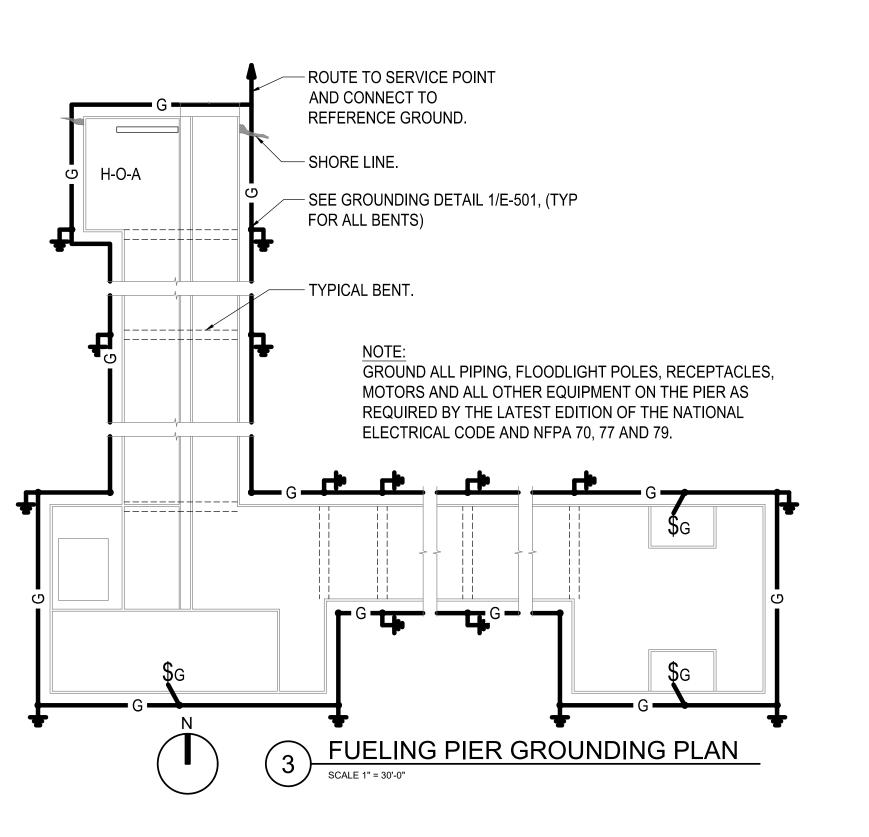
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ELECTRICAL LEGEND		
TYPE	DESCRIPTION	
CP-A, CP-C	CATHODIC PROTECTION CABLE, TYPE "CP", ANODE AND CATHODE LEADS.	
\$G	GROUND DISCONNECT SWITCH, 30A, 250V, 1P, EXPLOSION PROOF, CLASS L, DIVISION 2, GROUP 0, NEMA TYPE 70. LOCATE ADJACENT TO RECEPTACLE CENTER AT LOADING ARMS. SEE 2/E501 AND 11/S101 FOR CENTER DETAIL	
H-O-A	H-O-A SWITCH IN NEMA 7 ENCLOSURE. PROVIDE ONE DEDICATED SWITCH AT EACH STRIPPER PUMP WITH CONTROL CABLING ROUTED TO PUMP'S STARTER LOCATED WITHIN CONTROL BUILDING.	
<b>—</b> G <b>—</b>	GROUND LOOP, STRANDED BARE COPY WIRE, I/C # I/O	
+	GROUND ROD, SOLID STAINLESS STEEL	
	CONDUIT RUN IN CONCRETE, UNLESS OTHERWISE INDICATED, HOT-DIP GALVANIZNED RIGID STEEL.	
	CONDUIT EXPOSED OR RUN IN WALLS, DOUBLE DIP HOT GALVANIZED RIGID STEEL	

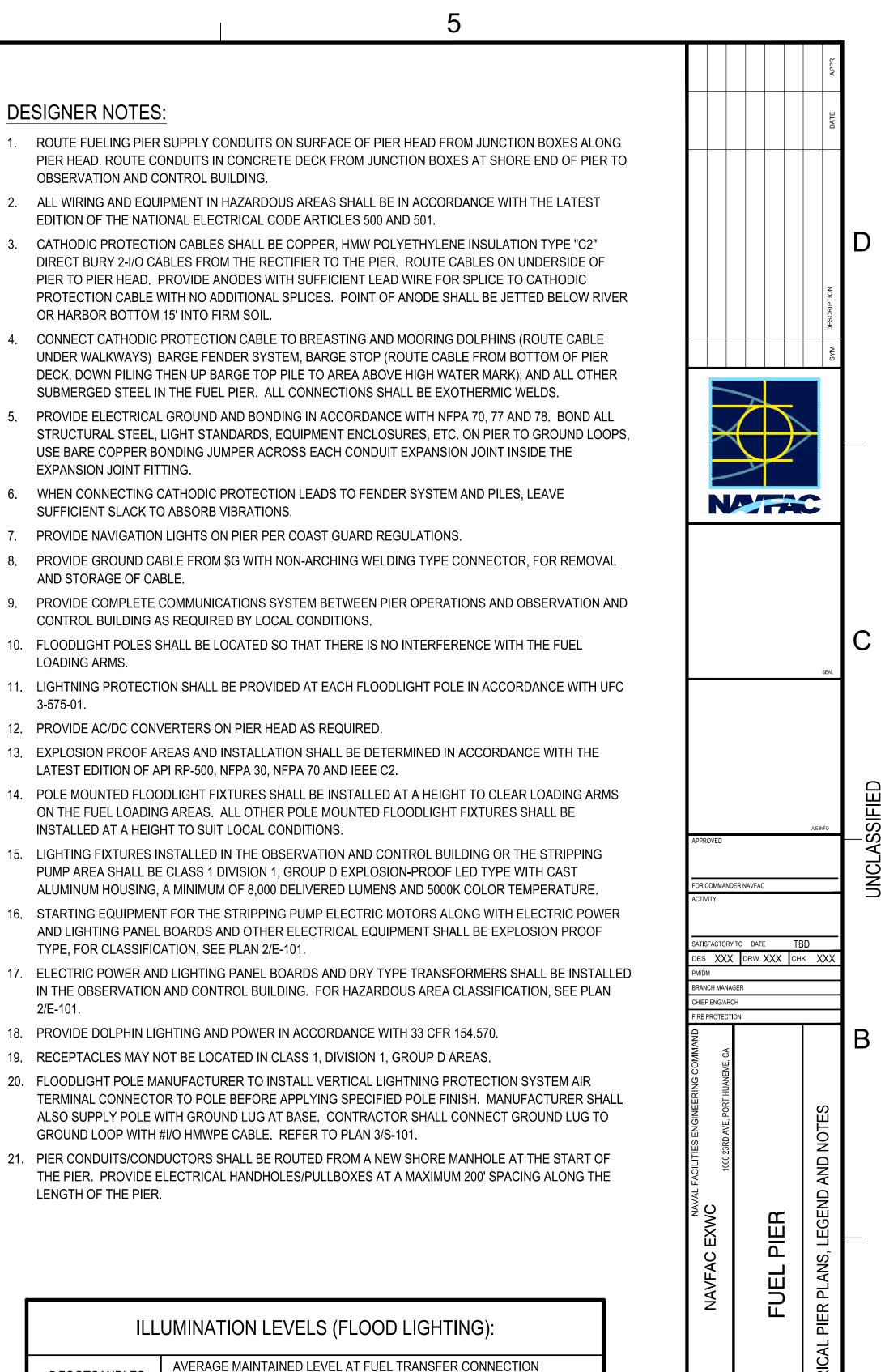


#### DESIGNER NOTES:

- OBSERVATION AND CONTROL BUILDING.
- OR HARBOR BOTTOM 15' INTO FIRM SOIL.
- EXPANSION JOINT FITTING.
- SUFFICIENT SLACK TO ABSORB VIBRATIONS.
- AND STORAGE OF CABLE.
- LOADING ARMS.
- 3-575-01.
- 12. PROVIDE AC/DC CONVERTERS ON PIER HEAD AS REQUIRED.
- INSTALLED AT A HEIGHT TO SUIT LOCAL CONDITIONS.
- TYPE. FOR CLASSIFICATION, SEE PLAN 2/E-101.
- 2/E-101.

- LENGTH OF THE PIER.

<u> </u>	
ILL	UMIN
5 FOOTCANDLES	AVER/ POINT
1 FOOTCANDLE	AVER/ WORK
1 FOOTCANDLE	AVER/ HORIZ



TS ON FACILITY AND BARGE, ETC.

RAGE MAINTAINED LEVEL AT THE FUEL TRANSFER OPERATIONS K AREA ON FACILITY AND BARGE, ETC.

AGE MAINTAINED LEVEL ON ACCESS AREAS MEASURED ZONTALLY 3 FEET ABOVE THE DECK.

> 0 10' 20' 30' SCALE BAR: 1"=30'

E-101 DRAWFORM REVISION: 12 APRIL 2018

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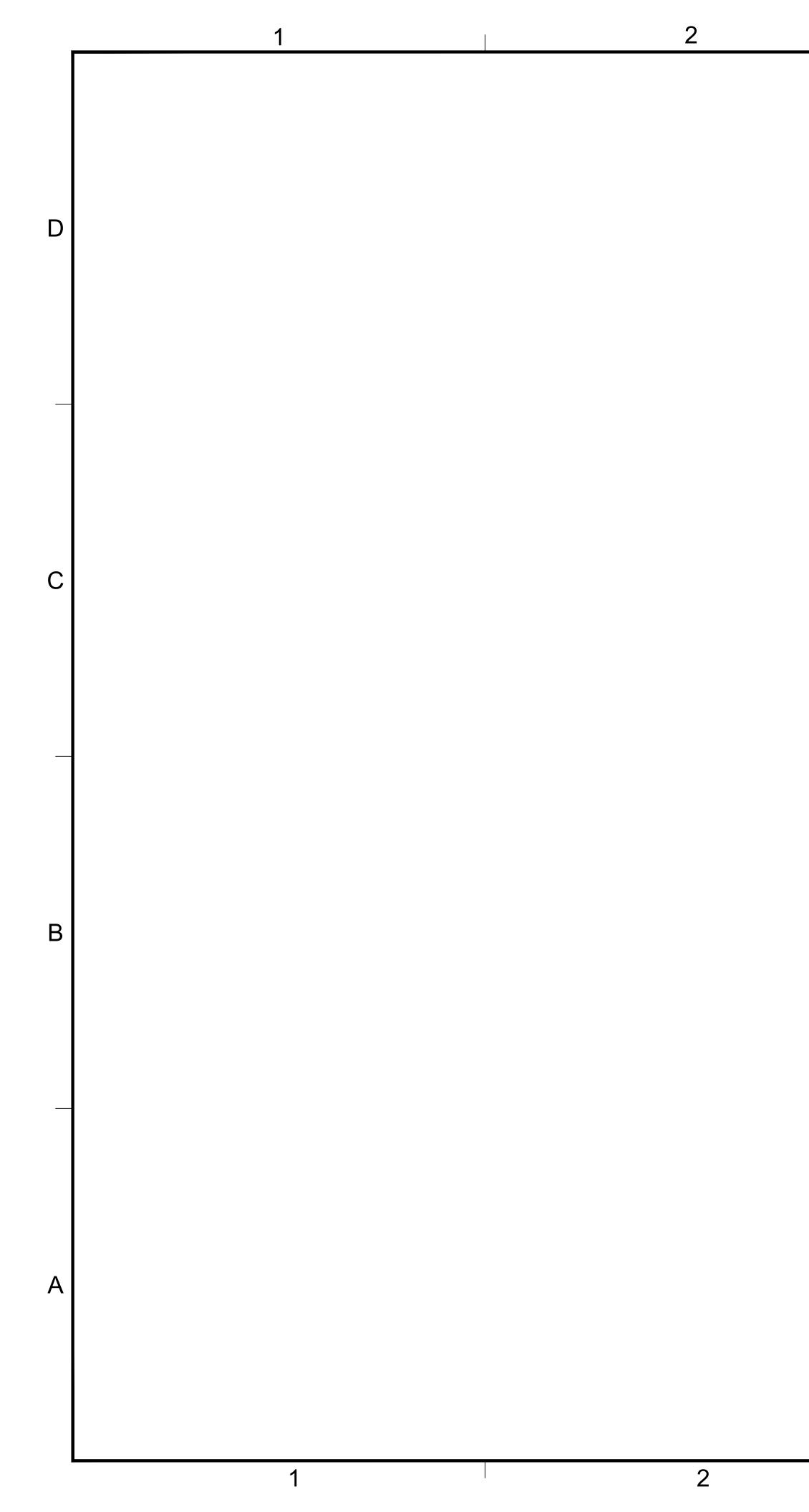
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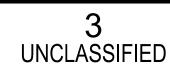
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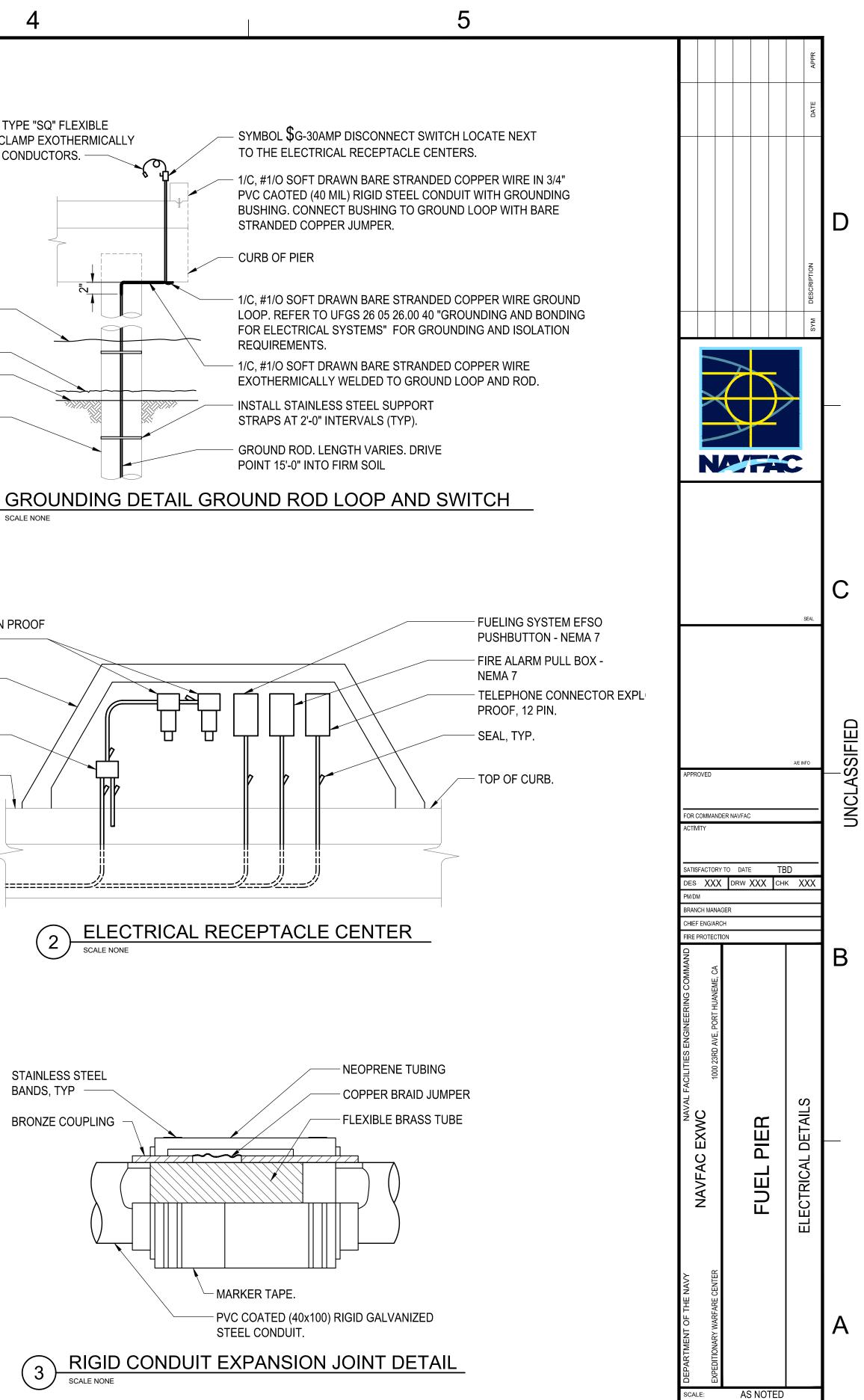
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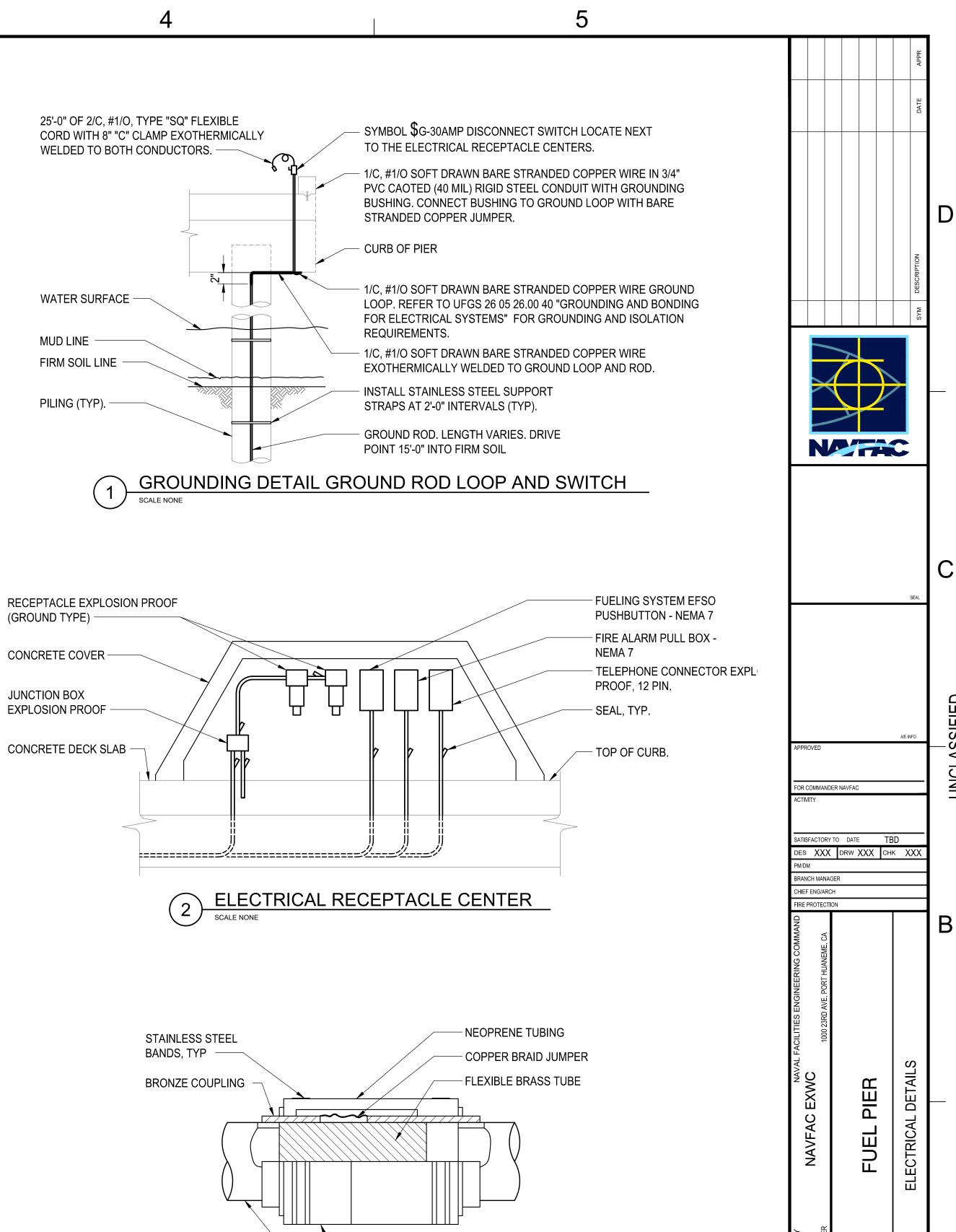
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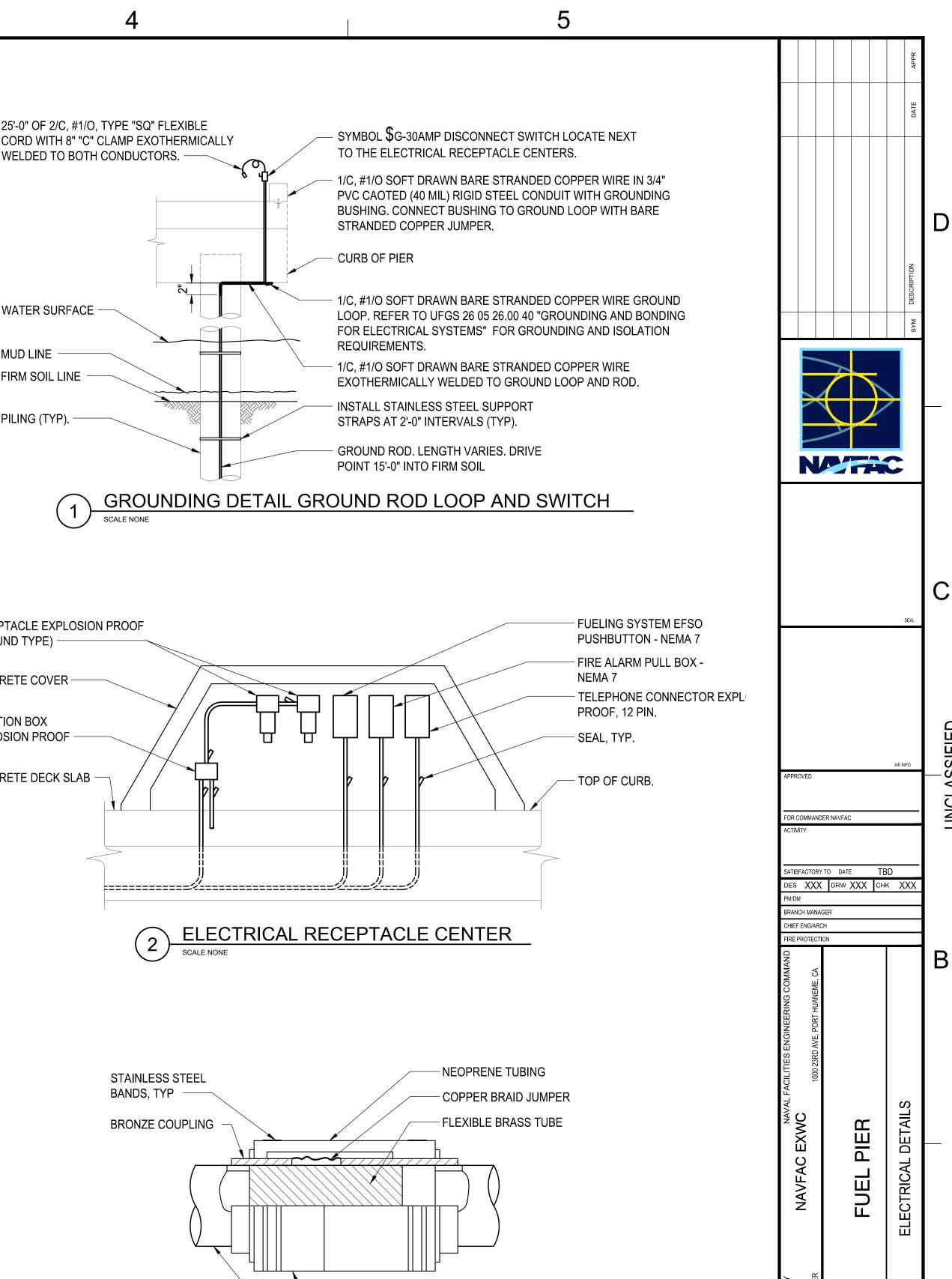
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